

TEST REPORT UL 588 Standard for Seasonal and Holiday Decorative Products AOC250528003S Job Number.....: Test by (print+signature)..... WanYang Ye wanyang ye Checked by (print+signature)..... Johnson Wang Approved by (print+signature).....: Robin Liu Robin. Lin May 28, 2025 Date of issue..... 16 Pages Total number of pages.....: Name of Testing Laboratory Shenzhen AOCE Electronic Technology Service Co., Ltd preparing the Report.....: Room 202, 2nd Floor, No.12th Building of Xinhe Tongfuyu Industrial Park, Fuhai Street, Baoan District, Shenzhen, Guangdong, China Applicant's name..... Shenzhen Huoyun Industrial Co., LTD Address..... Room 402, No. 32-1, Tunji Road, Xinlian Community, Longcheng Subdistrict, Longgang District, Shenzhen City Manufacturer's name.....: Shenzhen Huoyun Industrial Co., LTD Address.....: Room 402, No. 32-1, Tunji Road, Xinlian Community, Longcheng Subdistrict, Longgang District, Shenzhen City Product name.....: **Outdoor Projection Lamp** Brand name.....: N/A Model/Type reference.....: 651-PL-1, 657-FP-1, 655-PL-1, 650-PL-1, HY-011, HY-012, HY-013, HY-014, HY-015 Test Standard.....: UL 588:2024 Ed.19 Test procedure..... ⊠ Type Test Non-standard test method.....: 🛛 N/A General remarks: The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. Throughout this report a \Box comma / \boxtimes point is used as the decimal separator. When determining the test conclusion, the Measurement Uncertainty of test has been considered. Possible test case verdicts - test case does not apply to the test object.....: N/A (or N) P (Pass) - test object does meet the requirement...... - test object does not meet the requirement...... F (Fail) May 20, 2025 Date of receipt of test item.....: Date(s) of performance of tests..... May 20, 2025 to May 28, 2025

Product information							
Product name	Outdoor Projection Lamp						
Brand name	N/A						
Model/Type reference:	651-PL-1, 657-FP-1, 655-PL-1, 650-PL-1, HY-011, HY-012, HY-013, HY-014, HY-015						
Ratings	5V, 50/60HZ, 1A, 5W						

General product information:

The product covered in this report is a Outdoor Projection Lamp, which is supplied from cETLus approved Class 2 Power Supply.

Relevant Technical consideration:

- Maximum ambient temperature: 40°C

- All models are identical with each other except model no., quantity of LED Lamp, equipment rack, and appearance (colour and silkscreen only) for trading purpose

- 651-PL-1 was selected as representative model and all the test were performed on it. And found to comply with the standard was subjected to all the tests.

Copy of marking plate (Representative)

Outdoor Projection Lamp:

Outdoor Projection Lamp 651-PL-1 5V, 50/60HZ, 1A, 5W

Import: XXX Address: XXX Manufacturer: Shenzhen Huoyun Industrial Co., LTD

Address: Room 402, No. 32-1, Tunji Road, Xinlian Community, Longcheng Sub-district, Longgang District, Shenzhen City

Made in China

Test Item:

SEASONAL AND HOLIDAY DECORATIVE PRODUCTS [UL 588:2024 Ed.19]

Test Required		Clause/ Section	Performance Test	Test Ve	rdict
Yes	N/A		Test Item Description	Pass	Fail
		40	LEAKAGE CURRENT TEST		
		41	LEAKAGE CURRENT FOLLOWING HUMIDITY CONDITIONING		
		42	INPUT TEST		
		43	TEMPERATURE TEST		
		44	MOUNTING POSITION TEST		
		45	DIELECTRIC VOLTAG-WITHSTAND TEST		
		46	STRAIN RELIEF TEST		
		47	WIRE PUSH-BACK RELIEF TEST		
		48	ABNORMAL OPERATION TEST		
		49	COMPONENT POWER MEASUREMENT TEST		
		50	DOWNWARD BURNING RATE TEST		
		51	CONDUCTIVITY OF DECORATIVE PARTS TEST		
		52	ROUTINE FLEXING TEST		
		53	SLIP-RING ENDURANCE TEST		
		55	ABNORMAL TESTS FOR CONTROLLERS		
		58	ENCLOSURE MOLD STRESS RELIEF TEST		
		59	DROP TEST		

	60	IMPACT TEST		
	61	COLD IMPACT TEST		
	62	RESISTANCE TO CRUSHING TEST		
	63	ADHESIVE TEST		
	68	FUSEHOLDER CRUSH TEST		
	69	FUSEHOLDER COVER TEST		
	71	STRAIN RELIEF TEST FOR WIRING DEVICES		
	72	RELIABILITY OF CONDUCTOR CONNECTION		
	75	INSULATION SECURENESS TEST		
	78	<u>OVEN TEST</u>		
	79	LAMPHOLDER STRAIN RELIEF TEST		
	80	SECURENESS OF LAMPHOLDER CONTACTS		
	81	LAMPHOLDER MILLIVOLT DROP TEST		
	82	ROPE STRENGTH TEST		
	83	<u>CRUSH TEST</u>		
	84	CASCADE LAMP BURNOUT SIMULATION TEST		
	85	CASCADE LAMP TEMPERATURE TEST		
	86	CYCLING TEST		
	87	INPUT TEST		
	89	RAIN TEST		
	90	RAIN TEST FOR SERIES-CONNECTED		

\boxtimes	91	STANDING WATER IMMERSION TEST		
\boxtimes	92	GASKET ADHESION TEST		
\boxtimes	95	FLEXING TEST		
\boxtimes	96	DECORATIVE LIGHTING STRING INTENDED FOR USE ON A PATIO UMBRELLA		
\boxtimes	97	97 <u>TEMPERATURE AFTER FLEXING TEST</u>		
\boxtimes	99	STABILITY TEST		
\boxtimes	SD8	STRAIN RELIEF TEST		
\boxtimes	SD9	FLEXING TEST		
\boxtimes	SD10	CONDITIONING TEST PRIOR TO RAIN TEST		
\boxtimes	SD11	ABNORMAL OPERATION TEST		

General Note:

• When a test instrument has multiple manually selectable ranges, the range used (i.e. 0-1 V vs. 0-10 V), this should be recorded.

- Statement as to the measurement uncertainty, when required
- N/A means Not Applicable
- Please mark " \boxtimes " in relevant Cell to indicate the status of the item as selected.

Leakage Current Test (40) Method:

EUT is operating at: U=Un, F=Fn.

Load of the EUT is under maximum normal load.

The input current and voltage to the EUT shall be measured

Loootion	Voltago	Measured	Lingit	-	-
Location	Voltage	current	Limit	Pass	Fail
DC input and enclosure	5V	1A	1.02A	\checkmark	

Equipment used: AOC-S-002, AOC-S-014

Leakage Current Following Humidity Conditioning (41) Method:

EUT is operating at: U=Un, F=Fn.

Load of the EUT is under maximum normal load. The input current and wAOCage to the EUT shall be measured At humidity of 90%, temperature of $32^{\circ}C$, 48h

Leastian	Voltaga	Measured	l insit	-	-
Location	Voltage	current	Limit	Pass	Fail
DC input and enclosure	5V	1A	1.01A	\checkmark	

Equipment used: AOC-S-002, AOC-S-014

INPUT TEST (42) Method:

EUT is operating at: U=Un, F=Fn.

Load of the EUT is under maximum normal load.

The input current and watt to the EUT shall be measured. Multiple rated voltages or rated voltage range, each rated voltage shall be measured. The current and power shall be taken under steady state conditions.

Result:

42	TABLE: Electrical data (in normal conditions)									
U (V)	I (A)	Prated (W)	P (W)	Limit	Ifuse (A)	Condition/statu	s			
5	1	5	4.9	<110%		Max. load				
Supplement	Supplementary information:									

Equipment used: AOC-S-014

Temperature Test (43) Method:

EUT primary is U=Un, F=Fn, operated under normal max. load.

Temperatures of parts are measured by thermal couplers, windings are measured by resistance change method.

Measuring place shall be a point close to the heat source. The test is continued until thermal stable. Voltage is changed lower or higher tolerance without rest of time.

Result:

43	TABLE: Thermal requirements					Pass
	Supply voltage (V)	5V	5V			
	Ambient Tmin (°C)	24.5	24.6			
	Ambient Tmax (°C)	24.4	24.5			
	Max. load	100 lights	lamp envelope 90°C			
Maximu	im measured temperature T of part/at::		Т	(°C)	·	Allowed Tmax (°C)

Lead wire		39.6		-	-	-	-		105	
Lamp envelope		46.1				_	-		Ref.	
Enclosure	Enclosure					-		80		
Connector		35.2		-	-	-	-		80	
Supplementary information:		•								
Temperature T of winding:	t1 (°C)	R1 (0)	ťź	2 (°C)	R2 ((0)	Т	(°C)	llowed _{nax} (°C)	Insulatio n class
Supplementary information:	•				•					

Equipment used: AOC-S-014, AOC-S-027, AOC-S-028

Dielectric Voltage-Withstand Test (45)

Method:

The test is made while the EUT is still in well-heated condition Make sure the power switch of the EUT is in ON position.

Thin material can be tested in room temperature.

The test voltage is a.c. of 50 or 60 Hz or d.c. voltage equal to peak value of the a.c. voltage.

Test voltage is applied gradually raised from zero to the specified voltage and held at that value for 60s. Insulation breakdown is: Current flows through the insulation rapidly increases in an uncontrolled manner; that is the insulation does not restrict the flow of the current.

Corona discharge or a single momentary flashover is not regarded as insulation breakdown. A test incorporating reinforced insulation and lower grades insulation (BI, SI), care is taken not to overstress BI or SI.

Where capacitors (X or Y capacitors) are across the insulation, d.c. voltage is recommended for the test. Discharge resistors shall be disconnected before testing.

Result:

45	Electric strength test		N/A
Test voltag	e applied between:	Test voltage (V)	Breakdown

Equipment used:

Strain Relief Test (46)

Samples	Foree	Observations	N/	A
Samples	Force	Observations	Pass	Fail
	Samples	Samples Force	Samples Force Observations	Samples Force Observations N/ Pass

Equipment used:

Abnormal Operation Test (48)

Method:

EUT is operating under normal load, U=Un, F=Fn. A fault is then introduced. One fault only at one time. Ventilation openings shall be blocked; Semiconductors shall be short-circuited or opencircuited one at a time; Transformer secondary windings are short-circuited one at a time (other windings are normal loaded); Transformer secondary windings are overloaded one at a time (other windings are normal loaded), Fan is locked; Operational insulation which clearances or creepage distances are less than requirement, is short-circuited; Motors are locked.

The input current, fuse rating current, test duration and observation shall be recorded.

The test is continued until a protection device opened the circuit (fuse) or steady state conditions. Overload test and fault condition which the current is more than normal current, shall wait until thermal stable, coil temperature of transformer shall be recorded.

Result:

48	Fault condition tests (Continued)						
Requireme	Requirement Result Re						
During the	test:						
Fire propag	jates beyond the EUT?	No					
Enclosures	deform to cause non-compliance with the standard?	No					

Conductivity of Decorative Parts Test (51)

EUT is operating at: U=Un, F=Fn.

Load of the EUT is under maximum normal load and connected a 1500 ohm resistor. The input current and wage to the EUT shall be measured

Location	Voltage	Measured current	Limit		
Location				Pass	Fail
DC input and Decorative Parts	124V	1A	1.01A	\checkmark	

Equipment used: AOC-S-014, AOC-S-002

Routine Flexing Test (52)

Location	Test conditions time Observations		Observations		
Location		ume	Observations	Pass	Fail
cord	Normal work	100,000 cycles	No damage, can't touch the live part.	\checkmark	

Equipment used: AOC-S-056

Tests for Permanence of Cord Tag (56)

Location	Test conditions	Farra	Observations	N/A	
Location	rest conditions	Force		Pass	Fail

Equipment used: AOC-S-004, AOC-S-013

Enclosure Mold Stress Relief Test (58)(100)

Condition: Enclosure of molded or formed thermoplastic materials are subjected this test.

Method:

EUT of complete equipment is placed in a circulating air oven for 7h. The temperature is 70°C. After test the EUT is permitted to cool to room temperature. Each enclosure material shall be tested.

Result:

Test samples	temperature	time	Observations
Enclosure of LED lamp	70°C	7h	No change the enclosure

Equipment used: AOC-S-004

Drop Test (59)

Test conditions: Height=920mm

Location/Drop test	Drop No.	Observations		
			Pass	Fail
Enclosure of LED lamp	1	No damaged	\checkmark	
Enclosure of LED lamp	2	No damaged	\checkmark	
Enclosure of LED lamp	3	No damaged	\checkmark	

Equipment used: AOC-S-050

Impact Test (60)

Leastian/Dran test		Observations		
Location/Drop test	Impact energy	Observations	Pass	Fail
Enclosure of LED lamp	6.8J for50.8 mm diameter steel sphere	No damaged for Enclosure	\checkmark	
Enclosure of LED lamp	6.8J50.8 mm diameter steel sphere	No damaged for Enclosure	\checkmark	
Enclosure of LED lamp	6.8J50.8 mm diameter steel sphere	No damaged for Enclosure	\checkmark	

Equipment used: AOC-S-025, AOC-S-050

Cold Impact Test (61)

Location/Drop					
test	Temperature	Impact energy	Observations	Pass	Fail
Enclosure of LED lamp	-35°C 3h	6.8J for50.8 mm diameter steel sphere	No damaged for Enclosure	\checkmark	
Enclosure of LED lamp	-35°C 3h	6.8J50.8 mm diameter steel sphere	No damaged for Enclosure	\checkmark	
Enclosure of LED lamp	-35°C 3h	6.8J50.8 mm diameter steel sphere	No damaged for Enclosure	\checkmark	

Equipment used: AOC-S-004, AOC-S-025, AOC-S-050

Adhesive Test (63)

Location	Temperature, humidity	time	Observations
Enclosure of LED lamp	32°C, 88%R.H.	7days	No changer the enclosure, No loose

Equipment used: AOC-S-004

Appendix 1: Critical components information						
Component Name	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity	
Internal wire and connecting wire	Various	Various	105 °C, 300Vac, 24AWG min.	UL 758	UL	
Material of connector	Various	Various	PBT, Min thickness 0.75mm, Min HB, Min 105° C.	UL 94	UL	
Remark:						

PHOTOS:



Details of: Overview for model 651-PL-1



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