### TEST REPORT IEC 62133-2

Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications -Part 2: Lithium systems

Report reference No. ..... AOC240828010S-R1

Tested by(name + signature) ........... Alice Zhou

Approved by(name +signature) ....... Robin Liu

Contents ...... 24 pages

**Testing laboratory** 

Name...... Shenzhen AOCE Electronic Technology Service Co., Ltd.

Park, Fuhai Street, Baoan District, Shenzhen, Guangdong, China

Testing location ...... As above

Client

Name ...... Dongguan Easyfeng Technology Co., Ltd

Zhushan Community, Dalang, Dongguan, Guangdong Province

Manufacturer

Name....: Dongguan Easyfeng Technology Co., Ltd

Address..... 9th Floor, Building 1, Juntong Industrial Park, No.9 Jiuyuan Road,

Zhushan Community, Dalang, Dongguan, Guangdong Province

**Test specification** 

Standard ...... IEC 62133-2:2017

Test procedure ...... Test report

Non-standard test method .....: N/A

Test item Description ...... Smart Li-Polymer Battery Pack

Trade Mark .....: N/A

Model and/or type reference...... YLD-061

Rating(s)..... DC 3.7V, 6000mAh, <u>22.2Wh</u>

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# Summary of testing: Tests performed (name of test and test **Testing location:** clause): Shenzhen AOCE Electronic Technology Service cl.5.6.2 Design recommendation(Lithium system); Co., Ltd. cl.8.1 Charging procedure for test purposes (for Room 202, 2nd Floor, No.12th Building of Xinhe Cell and Pack); Tongfuyu Industrial Park, Fuhai Street, Baoan District, Shenzhen, Guangdong, China cl.8.2.1 Continuous charging at constant voltage (Cells); cl.8.3.1 External short circuit (Cell); cl.8.3.3 Free fall (for Cell and Pack); cl.8.3.4 Thermal abuse (Cells); cl.8.3.5 Crush (Cells); cl.8.3.7 Forced discharge (Cells); cl.8.3.8 Transport tests(Cells); Tests are made with the number of cells and batteries specified in EN 62133-2:2017 (Second Edition) Table 2. **Summary of compliance with National Differences:** None ☐ The product fulfils the requirements of EN 62133-2 :2017

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Test item particulars	
Classification of installation and use:	To be defined in final product
Supply connection	DC port
Recommend charging method declared by the manufacturer:	
Discharge current (0,2 I <sub>t</sub> A):	1.2A
Specified final voltage:	3.0V
Chemistry:	☐ nickel systems ☒ lithium systems
Recommend of charging limit for lithium system	
Upper limit charging voltage per cell	4.25 V
Maximum charging current	6A
Charging temperature upper limit	45°C
Charging temperature lower limit	0°C
Polymer cell electrolyte type:	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
Date of receipt of test item:	2024-07-19
Date (s) of performance of tests:	2024-07-19 to 2024-08-28
General remarks:	
The test results presented in this report relate only to the This report shall not be reproduced, except in full, without laboratory.  "(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to the Throughout this report a   comma /   point is use	out the written approval of the Issuing testing opended to the report. The report.
Manufacturer's Declaration per sub-clause 4.2.5 of	IECEE 02:
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ☐ Not applicable
When differences exist; they shall be identified in the	ne General product information section.
Name and address of factory (ies):	Same as manufacturer.

#### General product information:

This battery is constructed with one lithium-ion cell

This report was based on the original report AOC240828010S, only following items are revised, when this report issued, the original report will be withdraw:

1). Update the manufacturer information.

The main features of the battery are shown as below (clause 7.1.1):

Model	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
YLD-061	6000mAh	3.7V	1.2A	1.2A	6A	6A	4.25V	3.0V

The main features of the cell in the battery are shown as below (clause 7.1.1):

Model	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
YLD-061	6000mAh	3.7V	1.2A	1.2A	6A	6A	4.25V	3.0V

The main features of the cell in the battery pack are shown as below (clause 7.1.2):

Model	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
YLD-061	4.25V	50mA	0°C	45°C

#### Label:

Smart Li-Polymer Battery Pack

Model: YLD-061 Normal voltage: 3.7V

Rated Capacity: 6000mAh, 22.2Wh

Dongguan Easyfeng Technology Co., Ltd



Made in China

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	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
4	Parameter measurement tolerances		Р
	Parameter measurement tolerances		Р
5	General safety considerations		Р
5.1	General General		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		Р
5.2	Insulation and wiring		Р
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding evclectrical contact surfaces) is not less than 5 $M\Omega$	No metal case exists.	N/A
	Insulation resistance (M $\Omega$ ):		_
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		Р
	Orientation of wiring maintains adequate creepage and clearance distances between conductors		Р
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		Р
5.3	Venting		Р
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the narrow side of the pouch cell.	Р
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	Temperature/voltage/current management	Cell only	Р
	Batteries are designed such that abnormal temperature rise conditions are prevented		Р
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		Р
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that associated chargers are designed to maintain charging within the temperature, voltage and current limits specified		Р
5.5	Terminal contacts		Р
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		Р

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Clause	Requirement + Test	Result - Remark	Verdict
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance	Electrode tab complied with the requirement.	Р
	Terminal contacts are arranged to minimize the risk of short circuits	Complied.	Р
5.6	Assembly of cells into batteries	Cell only	Р
5.6.1	General		Р
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		N/A
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		Р
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components added as appropriate and consideration given to the end-device application		N/A
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		Р
5.6.2	Design recommendation	Cell only	Р
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2		Р

	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer's specified final voltage		N/A
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		Р
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse		Р
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		Р
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		Р
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	Quality plan		Р

IEC 62133-2					
	Verdict				
	Р				
	Р				
	Р				

6	TYPE TEST AND SAMPLE SIZE		Р
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		Р
	Coin cells with resistance ≤ 3 Ω (measured according annex D) are tested according table 1		N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C	Tests are carried out at 20°C ± 5°C.	Р
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and overdischarge protection		Р
	When conducting the short-circuit test, consideration given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		Р

7	SPECIFIC REQUIREMENTS AND TESTS		Р
7.1	Charging procedure for test purposes	Lithium system.	Р
7.1.1	First procedure		Р
	This charging procedure applies to subclauses other than those specified in 7.1.2		Р
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		Р
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		Р
7.1.2	Second procedure		Р
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		Р

	IEC 62133-2						
Clause	Requirement + Test	Result - Remark	Verdic				
	After stabilization for 1 h and 4 h, respectively, at ambient temperature of highest test temperature and lowest test temperature, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 lt A, using a constant voltage charging method		Р				
7.2	Intended use		Р				
7.2.1	Continuous low-rate charging (cells)		Р				
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer		Р				
	Results: No fire. No explosion. No leakage:	(See appended table 7.2.1)	Р				
7.2.2	Case stress at high ambient temperature (battery)		Р				
	Oven temperature (°C)		Р				
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells						
7.3	Reasonably foreseeable misuse		Р				
7.3.1	External short-circuit (cell)		Р				
	The cells were tested until one of the following occurred:		Р				
	- 24 hours elapsed; or		Р				
	- The case temperature declined by 20 % of the maximum temperature rise		Р				
	Results: No fire. No explosion:	(See appended table 7.3.1)	Р				
7.3.2	External short-circuit (battery)		N/A				
	The batteries were tested until one of the following occurred:		N/A				
	- 24 hours elapsed; or		N/A				
	- The case temperature declined by 20 % of the maximum temperature rise		N/A				
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A				
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		N/A				
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor		N/A				

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	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
	Results: No fire. No explosion:	(See appended table 7.3.2)	N/A
7.3.3	Free fall		Р
	Results: No fire. No explosion.		Р
7.3.4	Thermal abuse (cells)		Р
	Oven temperature (°C):		Р
	Results: No fire. No explosion		Р
7.3.5	Crush (cells)		Р
	The crushing force was released upon:		Р
	- The maximum force of 13 kN $\pm$ 0,78 kN has been applied; or		Р
	- An abrupt voltage drop of one-third of the original voltage has been obtained		Р
	Results: No fire. No explosion:	(See appended table 7.3.5)	Р
7.3.6	Over-charging of battery		Р
	The supply voltage which is:		Р
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		Р
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 lt A throughout the duration of the test or until the supply voltage is reached		Р
	Test was continued until the temperature of the outer casing:		Р
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		Р
	- Returned to ambient		Р
	Results: No fire. No explosion:	(See appended table 7.3.6)	Р
7.3.7	Forced discharge (cells)		Р
	If the discharge voltage reaches the negative value of upper limit charging voltage within the testing duration, the voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		Р
	If the discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration, the test is terminated at the end of the testing duration		N/A
	Results: No fire. No explosion:	(See appended table 7.3.7)	Р

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Clause	Requirement + Test	Result - Remark	Verdict	
7.3.8	Mechanical tests (batteries)		Р	
7.3.8.1	Vibration		Р	
	Results: No fire, no explosion, no rupture, no leakage or venting:	(See appended table 7.3.8.1)	Р	
7.3.9	Design evaluation – Forced internal short-circuit (cells)		Р	
	The cells complied with national requirement for:	France, Japan, Korea, Switzerland	_	
	The pressing was stopped upon:		Р	
	- A voltage drop of 50 mV has been detected; or		Р	
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		Р	
	Results: No fire:	(See appended table 7.3.9)	Р	

8	INFORMATION FOR SAFETY	Р
8.1	General	Р
	Manufacturers of secondary cells ensure that information is provided about current, voltage and temperature limits of their products	Р
	Manufacturers of batteries ensure that equipment manufacturers and, in the case of direct sales, endusers are provided with information to minimize and mitigate hazards	Р
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product	N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis provided to the end user	N/A
	Do not allow children to replace batteries without adult supervision	Р
8.2	Small cell and battery safety information	Р
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:	Р
	- Keep small cells and batteries which are considered swallowable out of the reach of children	Р
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion	Р
	- In case of ingestion of a cell or battery, seek medical assistance promptly	Р

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Clause	Requirement + Test		Result - Remark	Verdict

9	MARKING	Р
9.1	Cell marking	Р
	Cells marked as specified in IEC 61960, except coin cells	Р
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity	Р
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked	Р
9.2	Battery marking	Р
	Batteries marked as specified in IEC 61960, except for coin batteries	Р
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity.  Batteries also marked with an appropriate caution statement	Р
	Terminals have clear polarity marking on the external surface of the battery	Р
	Batteries with keyed external connectors designed for connection to specific end products need not be marked with polarity markings if the design of the external connector prevents reverse polarity connections	Р
9.3	Caution for ingestion of small cells and batteries	N/A
	Coin cells and batteries identified as small batteries according to 8.2 include a caution statement regarding the hazards of ingestion in accordance with 8.2	N/A
	When small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion given on the immediate package	N/A
9.4	Other information	Р
	Storage and disposal instructions	N/A
	Recommended charging instructions	Р

10	PACKAGING AND TRANSPORT		
	Packaging for coin cells not small enough to fit within the limits of the ingestion gauge of Figure 3		Р

	IEC 62133-2					
Clause	Clause Requirement + Test Result - Remark					
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants		Р			

Annex A	A CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE		
A.1	General		Р
A.2	Safety of lithium-ion secondary battery	Complied.	Р
A.3	Consideration on charging voltage	Complied.	Р
A.3.1	General		Р
A.3.2	Upper limit charging voltage	4.25V	Р
A.3.2.1	General		Р
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		N/A
A.4	Consideration of temperature and charging current		Р
A.4.1	General		Р
A.4.2	Recommended temperature range	See A.4.2.2.	Р
A.4.2.1	General		Р
A.4.2.2	Safety consideration when a different recommended temperature range is applied	Charging temperature for cell declared by client is:0-45°C	Р
A.4.3	High temperature range	Charging high temperature declared by client is: 45°C.	Р
A.4.3.1	General		Р
A.4.3.2	Explanation of safety viewpoint		Р
A.4.3.3	Safety considerations when specifying charging conditions in high temperature range		Р
A.4.3.4	Safety consideration when specifying new upper limit in high temperature range		Р
A.4.4	Low temperature range	Charging low temperature declared by client is: 0°C.	Р
A.4.4.1	General		Р
A.4.4.2	Explanation of safety viewpoint		Р
A.4.4.3	Safety considerations, when specifying charging conditions in low temperature range		Р
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range	0°C applied.	Р

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Clause	Requirement + Test	Result - Remark	Verdict
A.4.5	Scope of the application of charging current		Р
A.4.6	Consideration of discharge		Р
A.4.6.1	General		Р
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		Р
A.4.6.3	Discharge current and temperature range		Р
A.4.6.4	Scope of application of the discharging current		Р
A.5	Sample preparation		Р
A.5.1	General		Р
A.5.2	Insertion procedure for nickel particle to generate internal short		Р
A.5.3	Disassembly of charged cell		Р
A.5.4	Shape of nickel particle		Р
A.5.5	Insertion of nickel particle to cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle to winding core		N/A
A.5.5.2	Mark the position of nickel particle on the both end of winding core of the separator		N/A
A.5.6	Insertion of nickel particle to prismatic cell		Р
A.6	Experimental procedure of the forced internal short-circuit test		Р
A.6.1	Material and tools for preparation of nickel particle		Р
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A
A.6.9	Caution in the case of fire during disassembling		N/A
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A

ANNEX B	RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY	N/A
	ASSEMBLERS	

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	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
ANNEX C	RECOMMENDATIONS TO THE END-USERS		N/A
ANNEX D	MEASUREMENT OF THE INTERNAL AC RESISTA	NCE FOR COIN CELLS	N/A
D.1	General		N/A
D.2	Method		N/A
	A sample size of three coin cells is required for this measurement	(See appended table D.2)	N/A
	Coin cells with an internal resistance of less than or equal to 3 $\Omega$ are subjected to the testing according to Clause 6 and Table 1		N/A
	Coin cells with an internal resistance greater than 3 $\Omega$ require no further testing		N/A
		_	
ANNEX E	PACKAGING AND TRANSPORT		N/A
ANNEX F	COMPONENT STANDARDS REFERENCES		N/A

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Т	ABLE: Critical com	ponents informati	on		Р
Object/part no.	Manufacturer/ trademark	Type/model	Technical data	Standard	Mark(s) of conformity 1)
Cell	Dongguan Easyfeng Technology Co., Ltd	YLD-061	3.7V, 6000mAh, 22.2Wh	IEC 62133-2	Tested with appliance
- Electrolyte	Interchangeable	Interchangeable	LiPF <sub>6</sub> dissolved in organic solvent (DMC +EC)		
- Separator	Interchangeable	Interchangeable	PP/PE/PP		
-Anode	Interchangeable	Interchangeable	Graphite		
-Cathode	Interchangeable	Interchangeable	Positive material LiCoO2		
- Case	Interchangeable	Interchangeable	Al foil		

<sup>&</sup>lt;sup>1)</sup> Provided evidence ensures the agreed level of compliance.

7.2.1	TABLE:	TABLE: Continuous charging at constant voltage (cells)					
Sample	no.	Recommended charging voltage Vc (Vdc)	Recommended charging current I <sub>rec</sub> (A)	OCV before test (Vdc)	Resi	ults	
Cell #	<u>+</u> 1	4.25	1.2	4.225	Р		
Cell #	<u>1</u> 2	4.25	1.2	4.229	Р		
Cell #	<u>4</u> 3	4.25	1.2	4.228	Р		
Cell #	<u>4</u>	4.25	1.2	4.226	Р		
Cell #	±5	4.25	1.2	4.228	Р		

- No fire or explosion
- No leakageOthers (please explain)

7.3.1 TABLE: External short-circuit (cell)							Р
Sample no.		Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Re	sults
		Samples charg	ed at charging te	mperature upper	· limit (45°C)		
Cell #1		45.0	4.22	80	92.5		Р
Cell #2		45.0	4.25	78	94.2		Р
Cell #3		45.0	4.24	81	93.5		Р
Cell #4		45.0	4.24	79	94.6		Р
Cell #5		45.0	4.25	78	90.1		Р
		Samples char	ged at charging t	emperature lowe	r limit (0°C)		
Cell #6		0	4.23	82	100.1		Р
Cell #7		0	4.22	84	96.1		Р
Cell #8		0	4.19	80	96.7		Р
Cell #9		0	4.22	85	98.1		Р
Cell #10		0	4.21	79	103.5		Р

# **Supplementary information:**

- No fire or explosion
- Others (please explain)

7.3.2	TABLE: External	TABLE: External short-circuit (battery)						
Sample no	o. Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Component single fault condition	R	esults	
					-			

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- No fire or explosion
- Others (please explain)

7.3.5	TABLE: (	Crush (cells)				Р
Sample no.		OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Re	esults
		Samples charged at cl	harging temperature ι	ipper limit (45°C)		
Cell #	<b>#1</b>	4.24	4.24	13KN		Р
Cell #	<b>#</b> 2	4.25	4.25	13KN		Р
Cell #	#3	4.25	4.25	13KN		Р
Cell #	<del>4</del> 4	4.24	4.24	13KN		Р
Cell #	Cell #5 4.24		4.24	13KN		Р
		Samples charged at c	harging temperature	upper limit (0°C)		
Cell #	<b>#</b> 6	4.25	4.25	13KN		Р
Cell #	<del>#</del> 7	4.24	4.24	13KN		Р
Cell #	<b>#</b> 8	4.23	4.23	13KN		Р
Cell #	#9	4.24	4.24	13KN		Р
Cell #	10	4.22	4.22	13KN		Р

# **Supplementary information:**

- No fire or explosion
- Others (please explain)

7.3.6	7.3.6 TABLE: Over-charging of battery								
Constant ch	Constant charging current (A) 6						_		
Supply volta	age (V	dc)	:		4.45		_		
Sample no. OCV before charging Total (Vdc)			tal charging time (minute) Maximum outer case temperature (°C)		Re	esults			
Cell #1		3.63	60		24.6		Р		
Cell #2	2	3.64	60		60		24.4		Р
Cell #3	3	3.62	60		24.3		Р		
Cell #4	1	3.65	60		24.5		Р		
Cell #5	5	3.63	6	0	24.4		Р		
Cell #6	6	3.61	6	0	24.4		Р		
Cell #7	7	3.62	6	0	24.3		Р		
Cell #8	3	3.64	60		24.5		Р		
Cell #9	)	3.63	60		24.4		Р		
Cell #1	0	3.61	6	0	24.3		Р		

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- No fire or explosion
- Others (please explain)

7.3.7	TABLI	TABLE: Forced discharge (cells)						
Sample	no.	OCV before application of reverse charge (Vdc)	Measured reverse charge I <sub>t</sub> (A)	Lower limit discharge voltage (Vdc)	Results			
Cell #	1	3.45	1.2	3.0	Р			
Cell #2	2	3.38	1.2	3.0	Р			
Cell #3	3	3.39	1.2	3.0	Р			
Cell #4	4	3.35	1.2	3.0	Р			
Cell #	5	3.38	1.2	3.0	Р			

## **Supplementary information:**

- No fire or explosion
- Others (please explain)

7.3.8.1	TABLE: Vibration							
Sample no	О.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Re	sults	
Cell #12		4.212	4.212	70.06	70.06		Р	
Cell #13		4.219	4.219	70.03	70.03		Р	
Cell #14		4.214	4.214	70.04	70.04		Р	

# Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting
- Others (please explain)

7.3.8.2	TAB	TABLE: Mechanical shock					
Sample no.		OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
Cell #15		4.228	4.228	70.05	70.05	Р	
Cell #16		4.226	4.226	70.04	70.04	Р	
Cell #17		4.222	4.222	70.01	70.01	Р	

# **Supplementary information:**

- No fire or explosion
- No rupture
- No leakage
- No venting
- Others (please explain)

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7.3.9	TAB	LE: Forced interna	I short circuit (ce	lls)			Р
Sample no.		Chamber ambient T (°C)	OCV before test (Vdc)	Particle location <sup>1)</sup>	Maximum applied pressure (N)	Re	esults
		Samples ch	arged at chargin	g temperature up	per limit		
Cell #20	)	45	4.22	1	400		Р
Cell #21		45	4.22	1	400		Р
Cell #22	)	45	4.23	1	400		Р
Cell #23	3	45	4.25	1	400		Р
Cell #24		45	4.22	1	400		Р
		Samples ch	arged at chargin	g temperature lo	wer limit		
Cell #25	;	0	4.19	1	400		Р
Cell #26	5	0	4.18	1	400		Р
Cell #27	,	0	4.25	1	400		Р
Cell #28	3	0	4.23	1	400		Р
Cell #29	)	0	4.23	1	400		Р

- 1: Nickel particle inserted between positive and negative (active material) coated area.
- 2: Nickel particle inserted between positive aluminium foil and negative active material coated area.
- No fire or explosion
- Others (please explain)

D.2	TABLE: Internal AC resistance for coin cells					
Sample no.		Ambient T (°C)	Store time (h)	Resistance Rac (Ω)	Re	sults 1)

### **Supplementary information:**

<sup>1)</sup>Coin cells with internal resistance less than or equal to 3  $\Omega$ , see test result on corresponding tables

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<sup>1)</sup> Identify one of the following:



Fig.1



Fig.2

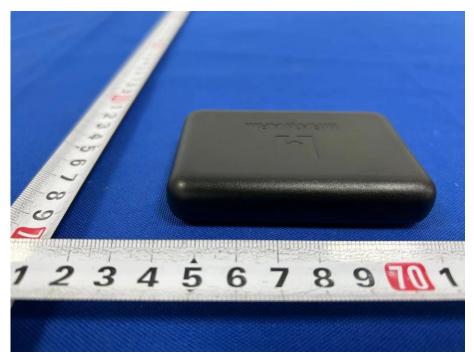


Fig.3



Fig.4



Fig.5



Fig.6

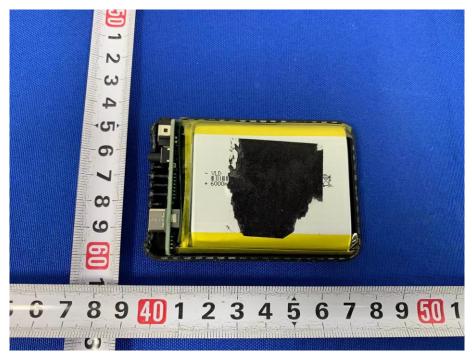


Fig.7

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